

# **Special Finishes**

All Finishing is specified by a Design Professional for the explicit use of a fabric. RODOLPH acts only in the capacity of an "agent" to facilitate the processing with third party finishers.

# **Ordering Special Finishes:**

- One additional yard should be included with your order, to cover loss of fabric during the finishing process.
- Please allow for a lead time of 2-3 weeks for Special Finishes.
- Third party finishers are selected by Rodolph on behalf of the designer. Charges for the processing and freight forwarding will be included on a RODOLPH invoice. Special finishes are non-cancelable and non-returnable.

# **Price Quotes for:**

- Single width fabric up to 72 inches. Fabrics 16 ounces or less. Please request a quote for fabrics that fall outside of these parameters.
- Non-exotics If you have selected delicate fabrics requiring special handling such as velvets or silks, please request a quote.
- There is a \$50 Service Fee per invoiced item unless finished together.

All prices stated **include shipping** to the finisher.

## **SOIL AND STAIN - Minimum 5 yards**

## Teflon/Scotchguard/Soil & Stain \$3.50/Yard \$100 min

This protects the fabric from both oil and water-based stains and helps to repel dust and dry soil, all without impacting the look, touch, feel, color or breathability of the fabric.

## Nano-Tex \$4.50/Yard \$150 min

Nano-Tex is a groundbreaking new finish that bonds with the molecules of the fabric to give it a permanent spill and stain resistance. The molecular bonding prevents it from washing out or

rubbing off. It enhances abrasion on almost all textiles while maintaining the natural feel and breathability of the fabric. Environmentally, the recyclable properties of 100% polyester are not compromised with the treatment. For more information, please visit www.protectbeauty.com

## **Medical and Institutional Facilities - Minimum 5 yards**

### Nano-Tex + BioAm

\$6.00/Yard \$150 min

Nano-Tex with BioAm is a special finish which combines the high performance stain resistance of Nano-Tex with a non-leaching antimicrobial. BioAM protects against mold, mildew, fungi, certain bacteria, and superbugs; reduces odors and stains caused by microbes; and remain durable after multiple washings.

### Nano-Tex + DuraBlock

\$7.00/Yard \$175 min

DuraBlock is durable liquid barrier that provides comfortable cushion protection combined with optimum spill/stain prevention and cleanability. This is ideal for seating in high-traffic areas in healthcare, institutional and educational environments.

## Nano-Tex + DuraBlock + BioAm

\$7.50/Yard \$175 min

Nano-Tex with DuraBlock and BioAM adds an anti-microbial and moisture barrier treatment. This combination is the ultimate in fabric protection specifically designed for healthcare, hospitality, and other areas that require increased stain resistance.

Nano-Tex + DuraBlock + BioFT

\$8.00/Yard \$200 min

Nano-Tex + DuraBlock + BioAm + BioFT \$8.50/Yard \$200 min

## FABRIC BACKING - Minimum 10 yards

# Acrylic Backing Plus Soil and Stain

\$4.50/Yard \$120 min \$6.50.Yard \$175 min

Acrylic latex coating is applied to the back of the fabric. This stabilizes and reinforces fabrics for upholstery use. Helps prevent fraying and seam slippage.

# Knit Backing Plus Soil and Stain

\$6.00/Yard \$120 min \$8.00/Yard \$175 min

Cotton polyester knit backing is bonded to the back of the fabric reinforcing silks, chenille, and other fabrics for upholstery use. Helps prevent seam slippage.

## FLAME RETARDANT - Minimum 10 yards

Fire retardant treatment can affect fabric appearance. A change of color, stiffness of hand and shrinkage may result, along with a temporary odor. If you would like to pre-assess the effect of this application, we suggest a 1 yard sample be tested in advance, allowing 2-3 weeks. Please inquire as to this cost.

### NFPA 260/UFAC

\$4.00/Yard \$100 min

For upholstery - measures the ability to resist ignition by a smoldering cigarette when the specimen is tested in combination with polyurethane foam cushioning. Char length and ignition/non-ignition of substrate are assessed. Must be applied prior to soil and stain application

### NFPA 701 #1 Small Scale

\$4.00/Yard \$100 min

For vertical surfaces - measures the ignition resistance of a slightly restrained specimen when exposed to a very severe flame.

#### **ASTM E84 Adhered**

\$6.00/Yard \$150 min

For wall application - rates flame spread and smoke index of interior finish building materials as compared to standard red oak flooring. The specimen is adhered to a substrate according to the end use. For example, gypsum simulates drywall.

### **ASTM E84 Un-Adhered**

## \$6.00/Yard \$150 min

For wall application - Rates flame spread and smoke index of interior finish building materials as compared to standard red oak flooring. This method is used for materials not ultimately glued to a surface.

#### **IMO 8.2**

## \$6.00/Yard \$150 min

International Maritime Organization - used to classify upholstery fabrics for use on commercial boats travelling in international waters. Specimens are subjected to a smoldering cigarette as an ignition source.

### **IMO 8.3**

## \$6.00/Yard \$150 min

International Maritime Organization - used to classify upholstery fabrics for use on commercial boats travelling in international waters. Specimens are subjected to a 1.5 inch flame for 20 seconds.